

# LOTE | BRASURES | SALDAMI | SOLDERS



	Bestell-Nr. No de comm.No di ordin.Order No.	Zusammensetzung Composition Composizione Composition									Arbeitstemperatur Température de travail Temperatura del lavoro Working temperature °C	Flussmittel Flux Flux Flux	Farbe Couleur Colore Colour	Lotform Forme de brasure Forma della saldatura Design of the solder	Markierung Marquage Marcatura Mark
		Au %	Pt %	Ag %	Pd %	Cu %	Sn %	Zn %	In %	Ni %					
<b>Lote für Au • Brasures pour Au • Saldami per Au • Solders for Au</b>															
Unorsol Gold 1110	2051150	85.00			10.50			4.50			1110	universal	h	Stab, Fil, Filo, Wire	
Unorsol Gold 1100	2051151	80.00	7.80	10.50				1.70			1100	universal	g	Stab, Fil, Filo, Wire	
Unorsol Gold 1040	2051152	80.50	1.50	16.50				1.50			1040	universal	g	Stab, Fil, Filo, Wire	
Unorsol Gold 950	2051153	60.00	0.50	36.60			0.80	2.00			950	universal	g	Stab, Fil, Filo, Wire	
Unorsol Gold 880	5051154	75.00		10.50		11.50		3.00			880	universal	g	Stab, Fil, Filo, Wire	
Unorsol Gold 830	2051155	75.00		1.50	2.80	12.50		2.90	5.30		830	universal	g	Stab, Fil, Filo, Wire	
Unorsol Gold 800	2051156	75.00		9.00		7.00		7.50	1.50		800	universal	g	Stab, Fil, Filo, Wire	
Unorsol Gold 800FL	2051159	75.00		9.00		7.00		7.50	1.50		800	universal	g	Stab, Fil, Filo, Wire	-
Unorsol Gold 780	2051157	75.00		4.80	0.30	11.40		3.00	5.50		780	universal	g	Stab, Fil, Filo, Wire	
<b>Lote Au / Co-Cr • Brasures pour Au / Co-Cr • Saldami per Au / Co-Cr • Solders for Au / Co-Cr</b>															
Unorsol NEM 940	2051160			46.00	30.00	24.00					940	universal	w	Stab, Fil, Filo, Wire	
Unorsol NEM F910	2051023	80.00					1.00	4.00		15.00	910	special	w	Stab, Fil, Filo, Wire	
Unorsol NEM 890	2051161	80.00						8.00		12.00	890	universal	w	Stab, Fil, Filo, Wire	
<b>Lot für UNP • Brasure pour UNP • Saldame per UNP • Solder for UNP</b>															
Unorsol UNP 1180	6083556	64.00	28.50	5.00	1.00	1.00	0.50				1180		w	Stab, Fil, Filo, Wire	-

<b>Farbe</b>	w	weiss
<b>Couleur</b>		bianco
<b>Colore</b>		white
<b>Colour</b>	h	hellgelb jaune pâle giallo chiaro pale yellow
	g	gelb jaune giallo yellow

<b>Härte</b>	g	nach dem Guss
<b>Dureté</b>		après coulée
<b>Durezza</b>		dopo la fusione
<b>Hardness</b>	as cast	
	b	nach dem Brand / weichgeglüht après cuisson / recuit dopo la cottura / tenero after ceramic firing / soft annealed
	a	ausgehärtet durci temperato hardened

<b>Tiegel</b>	Graph.	Graphit graphite grafite graphite
<b>Creuset</b>		
<b>Crogioli</b>	Cer.	Keramik céramique ceramica ceramic
<b>Crucible</b>		
<b>Einbettmasse</b>	Phos.	Phosphat phosphate fosfati phosphate
<b>Revêtement</b>		
<b>Rivestimento</b>		
<b>Investment</b>	Gip.	Gips plâtre gesso plaster

<b>Abkühlung</b>	s	schnell
<b>Refroidissement</b>		rapide
<b>Raffaldamento</b>		rapido
<b>Cooling phase</b>	fast	
	l	langsam lent lento slow
<b>Anwendungen</b>	1	Inlays, Inlays, Intarsi, Inlays
<b>Applications</b>	2	Kronen, Couronnes, Corone, Crowns
<b>Applicazioni</b>	3	Kleine Brücken, Bridges petit, Ponti piccoli, Bridges small
<b>Applications</b>	4	Grosse Brücken, Bridges grand, Ponti grandi, Bridges large
	5	Frästechnik, Fraisage, Fresaggi, Milling
	6	Modellguss, Squelettées, Scheletrati, Model casting

